ARB AIR LOCKER Air Operated Locking Differentials

RD1	21	Toyota 8" IFS,53mm BR	NG	
ITEM#	QTY	DESCRIPTION	PART#	NOTES
01	1	BONDED SEAL	160702	
02	1	CLUTCH GEAR	050806	
03	8	RETURN SPRING	150113	
04	1	LONG CROSS SHAFT	060204	
05	1	SPIDER BLOCK	070201	
06	1	DIFFERENTIAL CASE	013008	
07	3	CROSS SHAFT RETAINING PIN	120601	
80		TAPERED ROLLER BEARING	NOT SUPPLIED	
09	1	SHIM KIT	SHK009	
10	1	SEAL HOUSING ASSEMBLY	081805	
11	2	SEAL HOUSING O-RING	160207	1
12		TAPERED ROLLER BEARING	NOT SUPPLIED	
13	1	FLANGE CAP ASSEMBLY	027308	
14	1	LOCKING SIDE GEAR	131411R	
15	4	PINION THRUST WASHER	151110	
16	4	PINION GEAR	140701R	
17	2	SHORT CROSS SHAFT	060403	
18	1	SIDE GEAR	131311R	
19	2	SIDE GEAR THRUST WASHER	151010	
20	2	CSK SCREW	200213	
21	2	ANTI-FRICTION BUSHING (PTFE)	160804	
*	1	BULKHEAD KIT	170105	
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201	
*	1	NIPPLE (1/8" to 1/8" BSPT)	170501	
*	1	NYLON AIR LINE (5mm DIA X 6m	170301	
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH	180209	
*	1	SWITCH COVER (FRONT)	180210	
*	10	CABLE TIE	180301	
*	1	WARNING LABEL	210101	
*	1	BUMPER STICKER	210102	
*	1	OPERATION & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	2102111	
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Specs:

Axle Spline 30 tooth, Ø33mm [1.31"]
Ratio Supported 3.73:1 & down
Ring Gear ID 126.0mm [4.96"]
Ring Gear OD 200mm [8"]
Ring Gear Bolts 10 bolts on Ø160mm [6.30"]
Ring Gear Torque 95Nm [70 ft-lb]
Backlash 0.15-0.25mm [0.006-0.010"]

Notes:

1 For replacement O-rings use only BS136 Viton 75.

Spare axle retaining clips may be required (not supplied) to refit CV shafts.

For 8" IFS with 50mm carrier bearings refer to RD131 (Section 2.131).

For 8" IFS with 53mm carrier bearings for the numerically higher ring and pinion ratios (i.e., 3.91 & UP) refer to RD111 (Section 2.111).

